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### (54) ARTICLE CARRIER

ARTIKELTRÄGER

PORTE-ARTICLES

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DescriptionField of the Invention

[0001] This invention relates to article carriers which incorporate integrally formed handles. More particularly, it relates to a carrier of this type which provides access to the packaged articles through the top panel of the carrier.

Background of the Invention

[0002] Article carriers are normally provided with a handle for convenient lifting. Although it may take many forms depending on the type of carrier involved, a satisfactory handle should be designed so as to be readily grasped, comfortable to the hand and capable of lifting the carrier without tearing. In the case of sleeve-type carriers, an elongated strap extending between opposite side or end panels has been found to be quite comfortable to grip and has the advantage of distributing lifting stresses to the sides or ends of the carrier where they are more readily disseminated with less risk of tearing the carrier.

[0003] When packaging certain articles, such as beverage containers, it is often desirable to provide access to the interior of an enclosed carrier by means of tear-away sections. Once the sections are torn away and the containers removed the carrier normally is no longer in condition to be used. If it is desired to return the used containers to a retail outlet or to transport the remaining containers after only a few have been removed from the package, it would be convenient to be able to again carry them in the original carrier. To do this, the carrier must not be destroyed the tear-away sections are removed and should still be capable of being lifted by the handle.

[0004] Another drawback of the typical tear-away design in enclosed carriers is that the articles must be removed through the sides or ends of the carrier. It is normally not possible to remove some of the articles through the sides or ends and still use the carrier to transport the remaining articles. While it would be preferable to selectively remove articles through the top of the carrier, such an arrangement is not compatible with known strap-type handle designs.

[0005] An article carrier having a handle strap connected to the top panel by lines of weakness is shown in document US-A-4 582 199.

[0006] It would be highly desirable to be able to provide a carrier having an integral handle which extends from one end of the carrier to the other, or from one side to the other, while at the same time providing access to the interior of the carrier through tear-away sections in the top panel. It is the primary object of the invention to provide a carrier which meets these objectives.

Brief Summary of the Invention

[0007] The invention is incorporated in a carrier in which a handle strap is separably connected to the top panel by lines of weakness, the handle strap extending between either the opposite end panels or the opposite side panels and dividing the top panel into two portions. The lines of weakness of the handle continue into either the opposite end panels or the opposite side panels and additional lines of weakness extend from the continued lines of weakness substantially toward the upper corners of the carrier. severing of the lines of weakness of the handle occurs when lifting the carrier. Subsequent severing of the lines of weakness in the end or side panels allows the top panel portions to be folded back to permit access to the interior of the carrier.

[0008] In a preferred arrangement fold lines in the end or side panels form tabs with the lines of weakness in those panels, which may be conveniently gripped when severing the lines of weakness in the end or side panels. If it is desirable to make the handle more tear resistant, a flexible reinforcing strip, such as strands of reinforcing material, may be adhered to the handle strap.

[0009] The invention not only permits the carrier to be lifted by a comfortable, strong strap-type handle, but also provides access to the interior of the carrier without destroying the ability of the carrier to continue to support the packaged articles when lifted by the handle.

[0010] The features of the invention which enable it to provide the desired results are brought out in more detail in the description of the preferred embodiments, wherein the above and other aspects of the invention, as well as other benefits, will readily become apparent.

Brief Description of the Drawings

## [0011]

FIG. 1 is a pictorial view of a sleeve-type carrier in which a handle strap extends between opposite end panels;

FIG. 2 is an enlarged partial end view of the carrier of FIG. 1;

FIG. 3 is a plan view of a blank for forming the carrier of FIG. 1;

FIG. 4 is a partial pictorial view of the carrier, with the packaged contents omitted, showing the handle in operative condition;

FIG. 5 is a top view of an opened carrier after the tear-away sections have been separated and the top panel portions folded back;

FIG. 6 is a partial plan view of a modified blank for forming a carrier with a reinforced handle;

FIG. 7 is a partial plan view of a blank for forming a carrier in which the handle strap extends between opposite side panels; and

FIG. 8 is a partial pictorial view of a sleeve-type carrier, with the packaged contents omitted, formed

from the blank of FIG. 7.

#### Detailed Description of the Preferred Embodiments

[0012] Referring to FIG. 1, a carrier 10 is comprised of side panels 12 connected to top panel 14 and to a bottom panel which is hidden in this view. The carrier also includes end panels 16 formed of end panel flaps connected to the top, side and bottom panels. The major end panel flaps 18 and 20, which are connected to the top and bottom panels, respectively, are visible in this view. Included in the top panel is handle strap 22 which is connected along its length to the top panel by readily separated lines of weakness 24. The lines of weakness may be of any desired design. Preferably, however, they are comprised of slits separated by short connecting portions of the top panel which are readily severed or torn when the handle is used to lift the carrier. The handle includes centrally located handle grip flaps 26 which are connected to the strap by fold lines 28 and to the top panel by readily separated lines of weakness 29.

[0013] As shown in FIGS. 1 and 2, the lines of weakness 24 extend into the end panels for a short distance, as indicated by reference numeral 30, and continue in outwardly extending arcuate portions 32. Additional lines of weakness 34 extend from the end of arcuate portions 32 to a point in the vicinity of the nearest upper corner of the carrier. Fold lines 36 extend from the ends of the arcuate lines of weakness 32 to the top panel at the intersection of the lines of weakness 24 and 30. The areas bounded by the fold lines 36 and the lines of weakness 30 and 32 define tabs 37 used in opening the top panel, as described further below.

[0014] Referring now to FIG. 3, a generally rectangular blank 38 from which the carrier is formed is comprised of top panel section 14 connected by opposite fold lines 40 to side panel sections 12. The side panel section in the interior of the blank is connected by fold line 42 to bottom panel section 44, and glue flap 46 is connected to the bottom panel section 44 by fold line 48. Fold lines 50 connect both of the side panel sections 12 to minor end panel flaps 52, while fold lines 54 connect the bottom panel section 44 to the lower major end panel flaps 20. The upper major end panel flaps 18 are connected to the top panel section 14 by fold lines 56, which are aligned with the fold lines 50 and 54 and which extend through the handle strap 22 as fold line 58. The relationship of the lines of weakness 24 in the top panel section and the lines of weakness 30, 32 and 34 in the end panel flaps 18 can be seen to be as described in connection with the carrier of FIG. 1.

[0015] To form a carrier from the blank the bottom panel section 44 is folded about fold line 42 onto the adjacent side section 12, after which the side panel section 12 at the end of the blank is folded about fold line 40 and glued to the glue flap 46. This produces a flat tube or collapsed carrier which typically is shipped to a packaging facility where it is erected, loaded with the

articles being packaged and its ends closed by means well known in the industry to form the finished carrier of FIG. 1.

[0016] To utilize the handle, a user simply presses down on the handle grip flaps 26, severing the lines of weakness 29 attaching them to the top panel, and folding the flaps down about the fold lines 28. The handle strap can then be fully grasped and the carrier lifted by the handle. When the carrier is lifted the weight of the carrier causes the handle to separate from the top panel along the lines of weakness 24 and to bow upwardly, as illustrated in FIG. 4. As also illustrated, this bowing action causes the portions of the handle strap in the end panels and in the adjacent portions of the top panel to be pulled inwardly away from the end panels of the carrier, resulting in the handle strap separating from the end panels for a short distance along the lines of weakness 30. The arcuate lines of weakness 32 act as stress relief cuts, preventing tearing of the end panels during lifting.

[0017] To gain access to the packaged articles after lifting the carrier has separated the lines of weakness 24, a user simply grasps the exposed portion of the tear-away tabs 37 at opposite ends of the carrier and pulls the remaining tear-away sections from the end panels along lines of weakness 32 and 34. If the tabs are not exposed enough to be easily grasped, they can first be separated from the end panels along the lines of weakness 32 by pushing them in toward the interior of the carrier. These maneuvers are facilitated by the fold lines 36, which allow the tabs 37 to be folded out so as to be more readily gripped during the tear-away process. As mentioned above, the lines of weakness 34 terminate in the vicinity of the upper corners of the carrier. This is illustrated in the drawings wherein the lines of weakness 34 terminate short of the side edges of the end panel flap 18 and slightly below the top panel. This short unweakened portion of the end panel flap is readily torn when opening a package but prevents unintentional tearing of the line of weakness 34, which would be a risk if the line of weakness were to extend out to the side edge of the end panel flap 18.

[0018] Since the separation of the handle from the top panel and the separation of the tear-away sections from the end panels leave the top panel portions on either side of the handle connected only at the fold lines 40, the interior of the carrier can be exposed simply by folding the top panel portions back along the fold lines 40. The carrier in this condition is illustrated in FIG. 5, which reveals the packaged bottles B. Of course, if desired, only one of the top panel portions need be separated and folded back if access is needed to only some of the bottles. Note that in any case the carrier is still in condition to be lifted and carried by the handle, regardless of whether one or both of the top panel portions have been separated and folded back. This is possible due to the handle strap 22 being permanently attached to the end panels only, not to the top panel.

[0019] If the carrier is designed to carry heavy articles

or large numbers of articles, it may be desirable to further strengthen the handle against tearing. One way of accomplishing this is illustrated in FIG. 6, which shows reinforcing strands 62 adhered to the inner surfaces of the handle 22 and the end panel flaps 18. The strands 5 may be comprised of any suitable material possessing adequate flexibility and tensile strength, such as, for example, fiber glass strands. The flexibility of the strands allows them to follow the bowing of the handle when the carrier is lifted while remaining adhered to both the handle and the end panels. Reinforcement is not limited to material in the form of strands. Reinforcing material in the form of tape or other suitable elongated form which also possesses the qualities of flexibility and tensile strength could be used as well.

[0020] The invention is not limited to use of a handle strap which extends along the length of the carrier. A strap extending along the width of the carrier may be employed as well. A blank for forming such a carrier is illustrated in FIG. 7, wherein a handle strap 64 is connected to the top panel 14 by lines of weakness 66. Lines of weakness 68, 70 and 72 in the side panels 12 correspond to the lines of weakness 30, 32 and 34 in the end panels of the first embodiment, differing primarily only in the different lengths of the lines of weakness 34 and 72. As in the first embodiment, the lines of weakness form tabs 74. The handle 64 is connected to the side panels 12 by fold lines 76, which are coincident with the fold lines 40, and a handle cutout 78 in the top panel section 14 provides room for the hand of a user to grip the handle. The portions of the blank omitted from FIG. 7 are similar to the corresponding portions of the blank of FIG. 3.

[0021] FIG. 8 shows the upper portion of a carrier produced from the blank of FIG. 7. It can be seen that the primary difference from the carrier of FIG. 1 is the different orientation of the handle, requiring the tear-away sections to be located in the side panels instead of the end panels.

[0022] It should now be appreciated that the invention provides a strong handle which extends from one end of the carrier to the other, thus distributing lifting stresses to the relatively strong side or end panels rather than to the top panel. In addition, the interior of the carrier can be accessed through the top of the carrier without weakening the handle structure, thereby permitting the carrier and its contents to be lifted by the handle even after the top panel has been opened.

[0023] The invention is not intended to be limited to the specific carrier design described, but may be incorporated in other carrier designs in which the top panel is formed from connected top panel flaps.

#### Claims

1. An article carrier, comprising:

- top and bottom panels (14, 44), opposite side panels (12) and opposite end panels (16);  
the top panel (12) being connected by fold lines (40, 56) to the opposite side panels (12) and the opposite end panels (16) the top panel and the side and end panels meeting at four upper corners;
- the top panel including a handle strap (22) separably connected thereto by lines of weakness (24), the handle strap extending between either the opposite end panels (16) or the opposite side panels (12) and dividing the top panel into two portions;
- the lines of weakness (24, 30) of the handle continuing into either the opposite end panels or the opposite side panels; and characterised by  
additional lines of weakness (34) extending from the continued lines of weakness (24, 30) substantially toward the upper corners;  
whereby severing of the lines of weakness of the handle, the continued lines of weakness (24, 30) and the additional lines of weakness (34) allow the top panel portions (14) to be folded back to provide access to the interior of the carrier.
- 2. An article carrier as defined in claim 1, wherein the handle strap is connected to either the fold lines (56) connecting the top panel to the end panels or the fold lines (40) connecting the top panel to the side panels.
- 3. An article carrier as defined in claim 2, wherein each continuing line of weakness includes an arcuate portion (32).
- 4. An article carrier as defined in claim 3, including additional fold lines (36) extending substantially between portions of the continuing lines of weakness (30, 32), the additional fold lines (36) and the continuing lines of weakness forming tabs (37) for use in separating the lines of weakness in the end panels or the side panels.
- 5. An article carrier as defined in claim 1, wherein the additional lines of weakness (34) terminate at a point spaced from the upper corners of the carrier.
- 6. An article carrier as defined in claim 1, wherein the handle strap (22) extends between the opposite end panels (16).
- 7. An article carrier as defined in claim 6, wherein the end panels are comprised of adhered flaps (18, 20, 52) connected to the top, bottom and side panels, the continuing and additional lines of weakness being in the end panel flaps (18) connected to the top

panel.

8. An article carrier as defined in claim 1, wherein the handle strap (22) extends between the opposite side panels (12).
9. An article carrier as defined in claim 1, wherein the handle strap (22) includes a flexible reinforcing strip adhered thereto.
10. An article carrier as defined in claim 9, wherein the reinforcing strip (22) is comprised of strands of reinforcing material.

11. A blank for forming an article carrier, comprising:

two spaced side panel sections (12), a top panel section (14) and a bottom panel section (44), the panel sections having side edges (40, 42, 48) and end edges (50, 54, 56); the side and end edges (40, 56) of the top panel section (14) substantially meeting at corners of the top panel section; one of the top and bottom panel sections (14, 44) being located between the side panel sections (12), the side edges of said one top or bottom panel section being connected to adjacent side edges of the side panel sections by fold lines; a side edge (42) of the other of the top and bottom panel sections being connected to the side edge of one of the side panel sections by a fold line; end panel flaps (18, 20, 52) connected by fold lines (50, 54, 56) to the end edges of the top, bottom and side panel sections; the top panel section including a handle strap (22) separably connected thereto by lines of weakness, (24) the handle strap extending between either the end edges or the side edges of the top panel section the handle strap extending between the side edges only in the case that the top panel section is located between the side panel sections; either the side panel sections or the end panel flaps connected to the top panel section including lines of weakness (30, 32) which in a carrier formed from the blank are continuations of the lines of weakness in the top panel; and characterised by

additional lines of weakness (34) extending from the continuing lines of weakness (32) substantially toward the corners of the top panel of a carrier formed from the blank; whereby severing of the lines of weakness of the handle, the continuing lines of weakness (30, 32) and the additional lines of weakness (34) allow the top panel portions of such a car-

rier to be folded back to provide access to the interior of the carrier.

- 5 12. A carrier blank as defined in claim 11, wherein each continuing line of weakness includes an arcuate portion (32).
- 10 13. A carrier blank as defined in claim 12, including fold lines (36) connecting spaced points on the continuing lines of weakness (30, 32), said connecting fold lines (36), and an associated continuing line of weakness defining a tab (37).
- 15 14. A carrier blank as defined in claim 13, wherein the additional lines (34) of weakness terminate at a point spaced from the corners of the top panel of a carrier formed from the blank.
- 20 15. A carrier blank as defined in claim 11, wherein the handle strap (22) extends between the opposite end edges of the top panel section.
- 25 16. A carrier blank as defined in claim 11, wherein the handle strap (22) extends between the opposite side edges of the top panel section.
- 30 17. A carrier blank as defined in claim 11, wherein the handle strap (22) includes a flexible reinforcing strip adhered thereto.
- 35 18. A carrier blank as defined in claim 17, wherein the reinforcing strip (22) is comprised of strands of reinforcing material.

**Patentansprüche**

1. Artikelträger, umfassend:
- 40 obere Wand und Bodenwand (14, 44), gegenüberliegende Seitenwände (12) und gegenüberliegende Endwände (16); wobei die obere Wand (12) durch Faltlinien (40, 56) mit den gegenüberliegenden Seitenwänden (12) und den gegenüberliegenden Endwänden (16) verbunden ist, wobei sich die obere Wand und die Seiten- und Endwände an vier oberen Ecken treffen; wobei die obere Wand einen Handgriff (22) beinhaltet, der damit durch die perforierten Linien (24) trennbar verbunden ist, wobei sich der Handgriff entweder zwischen den gegenüberliegenden Endwänden (16) oder zwischen den gegenüberliegenden Seitenwänden (12) erstreckt und die obere Wand in zwei Abschnitte aufteilt; wobei sich die perforierten Linien (24, 30) des Griffes in entweder die gegenüberliegenden Endwände oder die gegenüberliegenden Seitenwände fortset-
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- 50
- 55

- zen;  
**und dadurch gekennzeichnet, daß**  
 sich zusätzliche perforierte Linien (34) von den fortgesetzten perforierten Linien (24, 30) im wesentlichen in Richtung auf die oberen Ecken erstrecken; wobei das Abtrennen der perforierten Linien des Griffes, der fortgesetzten perforierten Linien (24, 30) und der zusätzlichen perforierten Linien (34) ermöglicht, daß die Oberwandabschnitte (14) zurückfaltbar sind, um Zugriff zum Inneren des Trägers vorzusehen.
2. Artikelträger nach Anspruch 1, wobei der Handgriff entweder mit den Faltlinien (56), die die obere Wand mit den Endwänden verbinden, oder mit den Faltlinien (40), die die obere Wand mit den Seitenwänden verbinden, verbunden ist.
3. Artikelträger nach Anspruch 2, wobei jede fortgesetzte perforierte Linie einen gebogenen Abschnitt (32) beinhaltet.
4. Artikelträger nach Anspruch 3, beinhaltend zusätzliche Faltlinien (36), die sich im wesentlichen zwischen Abschnitten der fortgesetzten perforierten Linien (30, 32) erstrecken; wobei die zusätzlichen Faltlinien (36) und die fortgesetzten perforierten Linien Laschen (37) zum Verwenden beim Trennen der perforierten Linien in den Endwänden oder Seitenwänden ausbilden.
5. Artikelträger nach Anspruch 1, wobei die zusätzlichen perforierten Linien (34) an einem Punkt enden, der von den oberen Ecken des Trägers räumlich getrennt ist.
6. Artikelträger nach Anspruch 1, wobei sich der Handgriff (22) zwischen den gegenüberliegenden Endwänden (16) erstreckt.
7. Artikelträger nach Anspruch 6, wobei die Endwände durch geklebte Laschen (18, 20, 52) gebildet sind, die mit der oberen Wand, Bodenwand und Seitenwänden verbunden sind, wobei die fortgesetzten und zusätzlichen perforierten Linien in den Endwandklappen (18) vorhanden sind, die mit der oberen Wand verbunden sind.
8. Artikelträger nach Anspruch 1, wobei sich der Handgriff (22) zwischen den gegenüberliegenden Seitenwänden (12) erstreckt.
9. Artikelträger nach Anspruch 1, wobei der Haltegriff (22) einen flexiblen Verstärkungsstreifen daran befestigt beinhaltet.
10. Artikelträger nach Anspruch 9, wobei der Verstärkungsstreifen (22) aus Strängen aus verstärken-
- 5  
 dem Material gebildet ist.
11. Zuschnitt zum Ausbilden eines Artikelträgers, umfassend:
- zwei räumlich voneinander getrennte Seitenwandabschnitte (12), einen Oberwandabschnitt (14) und einen Bodenwandabschnitt (44), wobei die Wandabschnitte Seitenkanten (40, 42, 48) und Endkanten (50, 54, 56) aufweisen; wobei sich die Seiten- und Endkanten (40, 56) des Oberwandabschnitts (14) im wesentlichen an den Ecken des Oberwandabschnitts treffen; wobei einer der Ober- und Bodenwandabschnitte (14, 44) zwischen den Seitenwandabschnitten (12) angeordnet ist, wobei die Seitenkanten des einen Ober- oder Bodenwandabschnitts durch Faltlinien mit den benachbarten Seitenkanten der Seitenwandabschnitte verbunden sind; wobei eine Seitenkante (42) des anderen der Ober- und Bodenwandabschnitte durch Faltlinien mit den benachbarten Seitenkanten der Seitenwandabschnitte verbunden ist; Endwandklappen (18, 24, 52), die durch Faltlinien (50, 54, 56) mit den Endkanten der Ober-, Boden- und Seitenwandabschnitte verbunden sind; wobei der Oberwandabschnitt einen Handgriff (22) beinhaltet, der damit durch perforierte Linien (24) trennbar verbunden ist, wobei sich der Haltegriff zwischen den Endkanten oder den Seitenkanten des Oberwandabschnitts erstreckt; wobei sich der Handgriff nur in dem Fall zwischen den Seitenkanten erstreckt, wenn der Oberwandabschnitt zwischen den Seitenwandabschnitten angeordnet ist; wobei entweder die Seitenwandabschnitte oder die Endwandklappen, die mit dem Oberwandabschnitt verbunden sind, perforierte Linien (30, 32) beinhalten, die in einem Träger, der aus dem Zuschnitt ausgebildet ist, Fortsetzungen der perforierten Linien in der oberen Wand sind; **und dadurch gekennzeichnet, daß** sich zusätzliche perforierte Linien (34) von den fortgesetzten perforierten Linien (32) im wesentlichen in Richtung auf die Ecken der oberen Wand eines Trägers, der aus dem Zuschnitt ausgebildet ist, erstrecken; wobei das Abtrennen der perforierten Linien des Griffes, der fortgesetzten perforierten Linien (30, 32) und der zusätzlichen perforierten Linien (34) ermöglicht, daß die Oberwandabschnitte eines derartigen Trägers zurückfaltbar sind, um Zugriff zum Inneren des Trägers vorzusehen.

- hen.
12. Trägerzuschnitt nach Anspruch 11, wobei jede fortgesetzte perforierte Linie einen gebogenen Abschnitt (32) beinhaltet. 5
13. Trägerzuschnitt nach Anspruch 12, beinhaltend Faltlinien (36), die räumlich getrennte Punkte auf den fortgesetzten perforierten Linien (30, 32) verbinden, wobei die verbindenden Faltlinien (36) und eine zugehörige fortgesetzte perforierte Linie eine Lasche (37) definieren. 10
14. Trägerzuschnitt nach Anspruch 13, wobei die zusätzlichen perforierten Linien (34) an einem Punkt enden, der von den Ecken der oberen Wand eines Trägers, der aus dem Zuschnitt ausgebildet ist, räumlich getrennt ist. 15
15. Trägerzuschnitt nach Anspruch 11, wobei sich der Handgriff (22) zwischen den gegenüberliegenden Endkanten des Oberwandabschnitts erstreckt. 20
16. Trägerzuschnitt nach Anspruch 11, wobei sich der Handgriff (22) zwischen den gegenüberliegenden Seitenkanten des Oberwandabschnitts erstreckt. 25
17. Trägerzuschnitt nach Anspruch 11, wobei der Haltgriff (22) einen flexiblen Verstärkungsstreifen daran befestigt beinhaltet. 30
18. Trägerzuschnitt nach Anspruch 17, wobei der Verstärkungsstreifen (22) aus Strängen aus Verstärkungsmaterial gebildet ist. 35
- Revendications
1. Porte-article, comportant :  
des panneaux supérieur et de fond (14, 44), des panneaux latéraux opposés (12) et des panneaux d'extrémité opposés (16), le panneau supérieur (14) étant relié par des lignes de pliage (40, 56) aux panneaux latéraux opposés (12) et aux panneaux d'extrémité opposés (16), le panneau supérieur et les panneaux latéraux et d'extrémité se rejoignant aux quatre coins supérieurs,  
le panneau supérieur comportant une bande formant poignée (22) reliée de manière séparable à celui-ci par des lignes de faiblesse (24), la bande formant poignée s'étendant entre les panneaux d'extrémité opposés (16) ou les panneaux latéraux opposés (12), et divisant le panneau supérieur en deux parties,  
les lignes de faiblesse (24, 30) de la poignée se poursuivant dans les panneaux d'extrémité 45
  2. Porte-article selon la revendication 1, dans lequel la poignée est reliée aux lignes de pliage (56) reliant le panneau supérieur aux panneaux d'extrémité, ou aux lignes de pliage (40) reliant le panneau supérieur aux panneaux latéraux. 50
  3. Porte-article selon la revendication 2, dans lequel chaque ligne de faiblesse continue comporte une partie en arc (32). 55
  4. Porte-article selon la revendication 3, comportant des lignes de pliage supplémentaires (36) s'étendant sensiblement entre des parties des lignes de faiblesse continues (30, 32), les lignes de pliage supplémentaires (36) et les lignes de faiblesse continues formant des pattes (37) destinées à être utilisées pour séparer les lignes de faiblesse dans les panneaux d'extrémité ou les panneaux latéraux.
  5. Porte-article selon la revendication 1, dans lequel les lignes de faiblesse supplémentaires (34) se terminent au niveau d'un point espacé des coins supérieurs du porte-article.
  6. Porte-article selon la revendication 1, dans lequel la bande formant poignée (22) s'étend entre les panneaux d'extrémité opposés (16). 60
  7. Porte-article selon la revendication 6, dans lequel les panneaux d'extrémité sont constitués de volets mis en adhérence (18, 20, 52) reliés aux panneaux supérieur, de fond et latéraux, les lignes de faiblesse continues et supplémentaires étant, dans les volets de panneau d'extrémité (18), reliées au panneau supérieur. 65
  8. Porte-article selon la revendication 1, dans lequel la bande formant poignée (22) s'étend entre les panneaux latéraux opposés (12). 70
  9. Porte-article selon la revendication 1, dans lequel la bande formant poignée (22) comporte une bande de renfort souple mise en adhérence sur celle-ci. 75
  10. Porte-article selon la revendication 9, dans lequel
- opposés ou les panneaux latéraux opposés, et caractérisé par des lignes de faiblesse supplémentaires (14) s'étendant à partir des lignes de faiblesse continues (24, 30) sensiblement en direction des coins supérieurs, de sorte que la rupture des lignes de faiblesse de la poignée, des lignes de faiblesse continues (24, 30) et des lignes de faiblesse supplémentaires (34) permet aux tronçons formant panneau supérieur (14) d'être repliés pour fournir un accès à l'intérieur du porte-article.

la bande de renfort (22) est constituée de brins de matériau de renfort.

**11. Ebauche pour former un porte-article, comportant :**

deux tronçons espacés formant panneau latéral (12), un tronçon formant panneau supérieur (14) et un tronçon formant panneau de fond (44), les tronçons formant panneau ayant des bords latéraux (40, 42, 48) et des bords d'extrémité (50, 54, 56),  
 les bords latéraux et d'extrémité (40, 56) du tronçon formant panneau supérieur (14) se rejoignant sensiblement au niveau des coins du tronçon formant panneau supérieur,  
 un premier des tronçons formant panneau supérieur et de fond (14, 44) étant situé entre les tronçons formant panneau latéral (12), les bords latéraux dudit tronçon formant panneau supérieur ou de fond étant reliés aux bords latéraux adjacents des tronçons formant panneau latéral par des lignes de pliage,  
 un bord latéral (42) de l'autre tronçon parmi lesdits tronçons formant panneaux supérieur et de fond étant relié au bord latéral d'un premier tronçon parmi les tronçons formant panneau latéral par une ligne de pliage,  
 des volets de panneau d'extrémité (18, 20, 52) reliés par des lignes de pliage (50, 54, 56) aux bords d'extrémité des tronçons formant panneau supérieur, de fond et latéral,  
 le tronçon formant panneau supérieur comportant une bande formant poignée (22) reliée de manière séparable à celui-ci par des lignes de faiblesse (24), la bande formant poignée s'étendant entre les bords d'extrémité ou les bords latéraux du tronçon formant panneau supérieur, la bande formant poignée s'étendant entre les bords latéraux seulement dans le cas où le tronçon formant panneau supérieur est situé entre les tronçons formant panneaux latéraux,  
 les tronçons formant panneau latéral ou les volets de panneau d'extrémité reliés au tronçon formant panneau supérieur comportant des lignes de faiblesse (30, 32) qui, dans un porte-article formé à partir de l'ébauche, sont des prolongements des lignes de faiblesse du panneau supérieur, et caractérisée par  
 des lignes de faiblesse supplémentaires (34) s'étendant à partir des lignes de faiblesse continues (32) pratiquement en direction des coins du panneau supérieur d'un porte-article formé à partir de l'ébauche,  
 de sorte que la rupture des lignes de faiblesse de la poignée, des lignes de faiblesse continues (30, 32) et des lignes de faiblesse supplémentaires (34) permet aux tronçons formant

panneau supérieur d'un tel porte-article d'être repliés pour fournir un accès à l'intérieur du porte-article.

- 5   **12. Ebauche de porte-article selon la revendication 11, dans laquelle la ligne de faiblesse continue comporte une partie en arc (32).**
- 10   **13. Ebauche de porte-article selon la revendication 12, comportant des lignes de pliage (36) connectant des points espacés sur les lignes de faiblesse continues (30, 32), lesdites lignes de pliage de connexion (36) et une ligne de faiblesse continue associée définissant une patte (37).**
- 15   **14. Ebauche de porte-article selon la revendication 13, dans laquelle les lignes de faiblesse supplémentaires (34) se terminent au niveau d'un point espacé des coins du panneau supérieur d'un porte-article formé à partir de l'ébauche.**
- 20   **15. Ebauche de porte-article selon la revendication 11, dans laquelle la bande formant poignée (22) s'étend entre les bords d'extrémité opposés du tronçon formant panneau supérieur.**
- 25   **16. Ebauche de porte-article selon la revendication 11, dans laquelle la bande formant poignée (22) s'étend entre les bords latéraux opposés du tronçon formant panneau supérieur.**
- 30   **17. Ebauche de porte-article selon la revendication 11, dans laquelle la bande formant poignée (22) comporte une bande de renfort souple mise en adhérence sur celle-ci.**
- 35   **18. Ebauche de porte-article selon la revendication 17, dans laquelle la bande de renfort (22) est constituée de brins de matériau de renfort.**
- 40
- 45
- 50
- 55

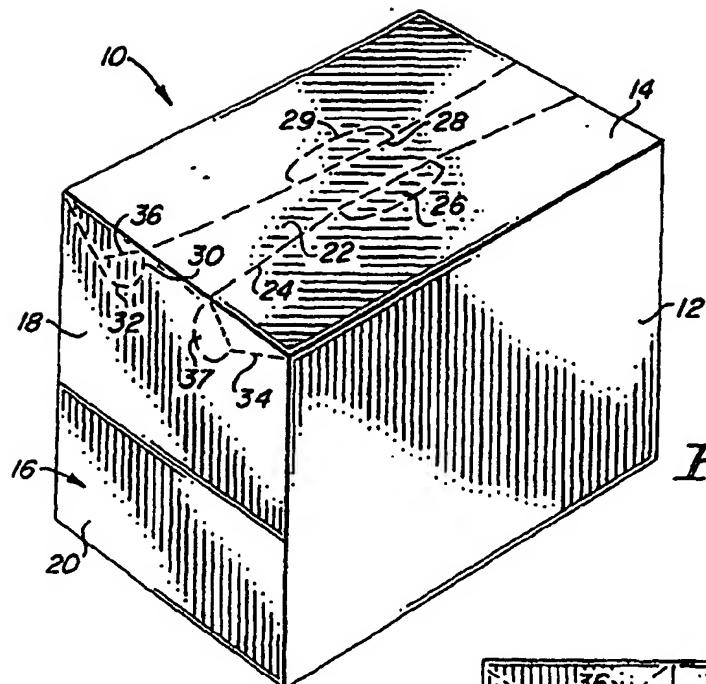


FIG. 1

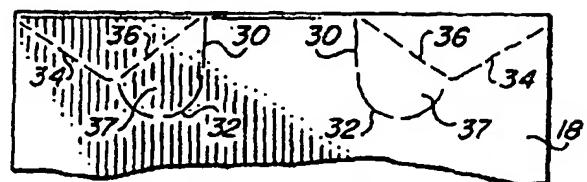


FIG. 2

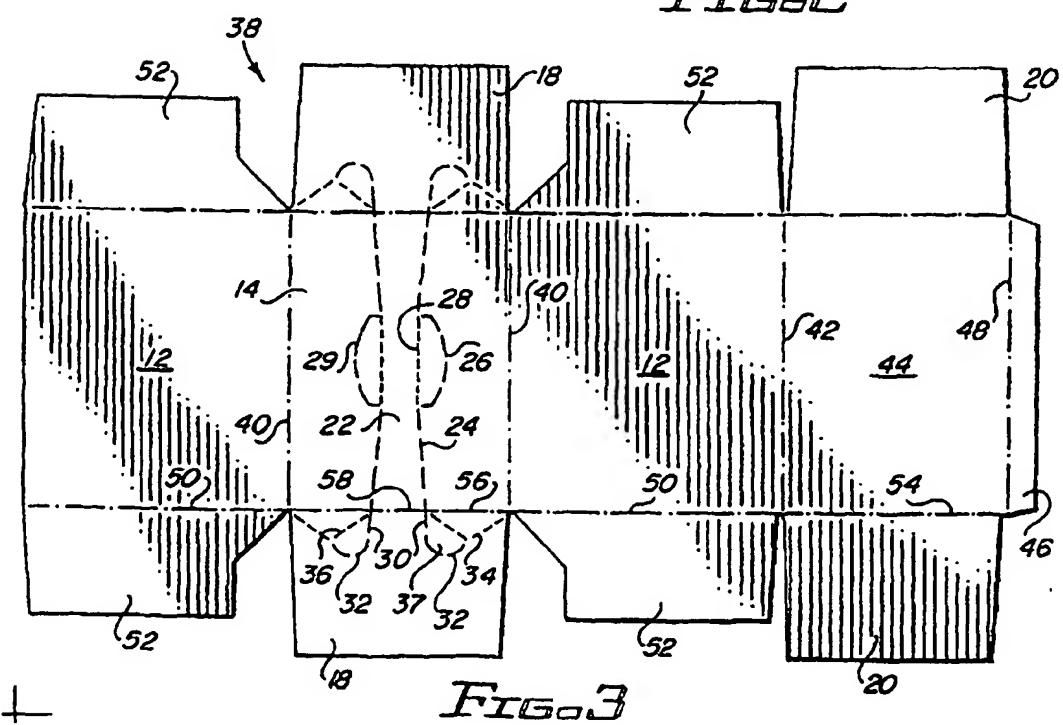


FIG. 3

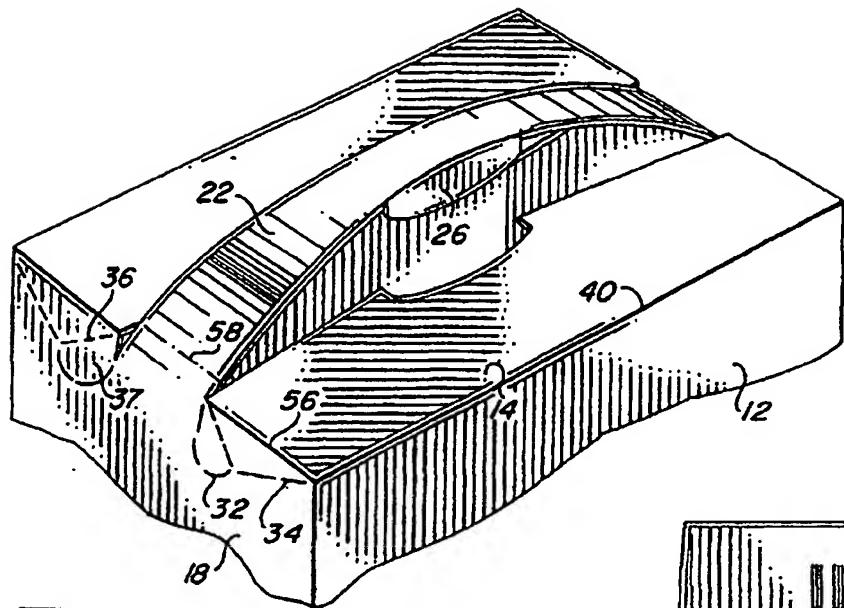


FIG. 4

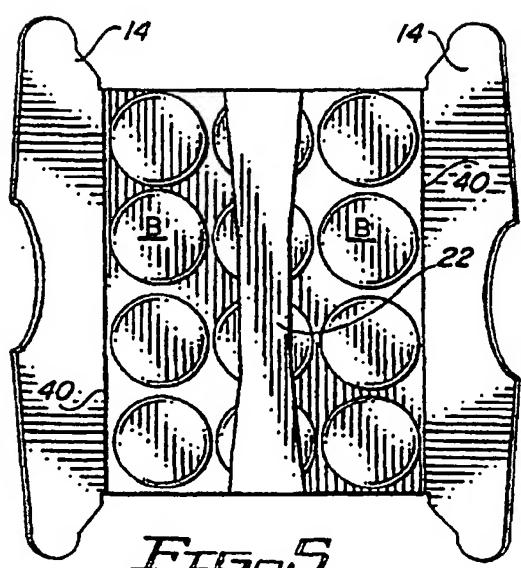


FIG. 5

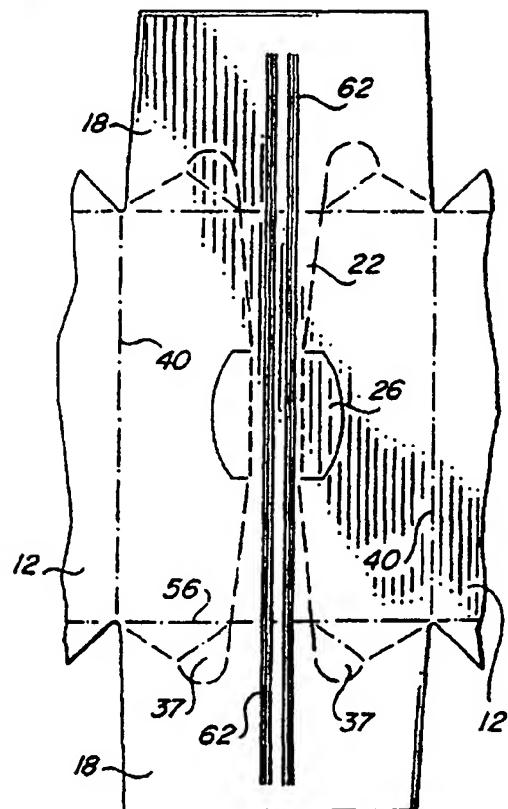


FIG. 6

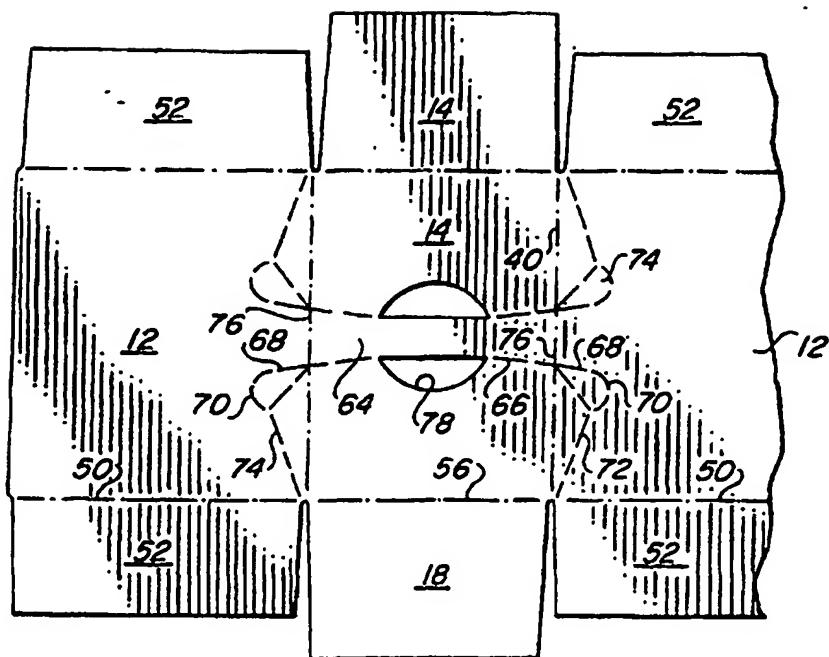


FIG. 7

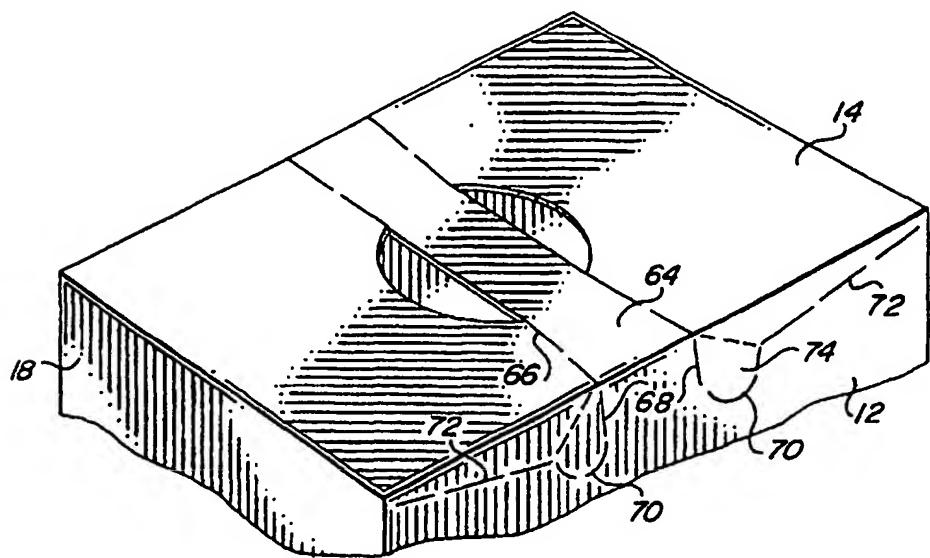


FIG. 8